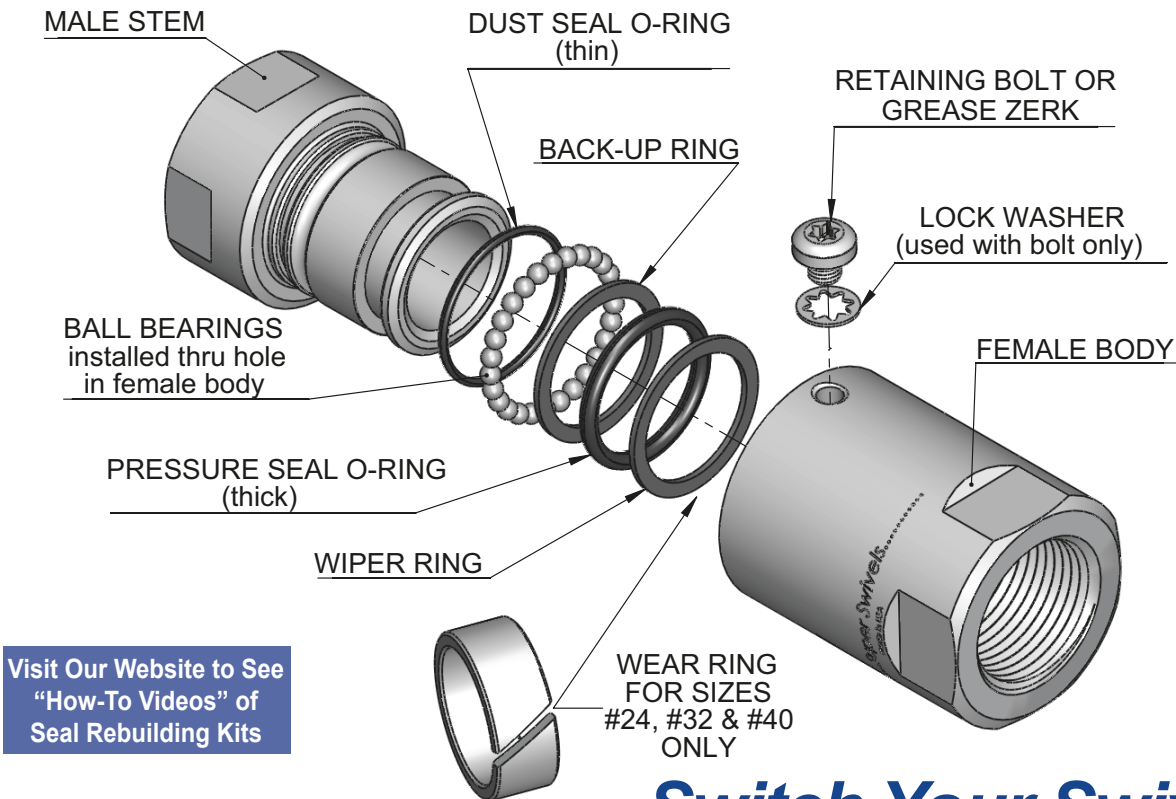


Hydraulic Inline and 90° Live Swivels Seal Rebuilding Kit Instructions



Switch Your Swivel!®

Seal Rebuilding Kits

ITEM	DESCRIPTION
3690	SS-2-KIT-VITON
3600	SS-4-KIT-VITON
3601	SS-4-KIT-AFLAS
3602	SS-4-KIT-ETP
3680	SS-7-KIT-VITON
3681	SS-7-KIT-AFLAS
3682	SS-7-KIT-ETP
3610	SS-8-KIT-VITON
3611	SS-8-KIT-AFLAS
3612	SS-8-KIT-ETP
3615	SS-8-HP-KIT-VITON
3616	SS-8-HP-KIT-AFLAS
3620	SS-12-KIT-VITON
3621	SS-12-KIT-AFLAS
3622	SS-12-KIT-ETP
3630	SS-16-KIT-VITON
3631	SS-16-KIT-AFLAS
3632	SS-16-KIT-ETP
3640	SS-20-KIT-VITON
3641	SS-20-KIT-AFLAS
3642	SS-20-KIT-ETP
3650	SS-24-KIT-VITON
3651	SS-24-KIT-AFLAS
3652	SS-24-KIT-ETP
3660	SS-32-KIT-VITON
3661	SS-32-KIT-AFLAS
3662	SS-32-KIT-ETP
3670	SS-40-KIT-VITON
3671	SS-40-KIT-AFLAS
3672	SS-40-KIT-ETP

1. Remove retaining bolt or grease zerk (some models have a permanent grease zerk).
2. Wash swivel in solvent and rotate while immersed to remove grease from the ball bearing groove.
3. Remove ball bearings by rotating swivel with ball loading hole pointed downward. If remaining grease in ball groove prevents balls from falling free when centered over loading hole, tap swivel on work bench with loading hole facing down on bench.
4. With all ball bearings removed (check by rotating while looking into ball loading hole), pull the two halves apart and discard old rings, ball bearings and seals.
5. Clean and dry swivel thoroughly, install new seal and wear rings when required, and lubricate the female bore and male outside diameter before assembly. Load retainer ball bearings and install grease zerk (a temporary zerk is provided for models with a retaining bolt). Use lithium based grease with moly (do not over grease).

Note: The temporary grease zerk must be removed and replaced with the original retaining bolt and new lock washer on swivels which didn't originally have a permanent grease zerk.